

Work Order ID 67919

Monday, April 04, 2011 3:56:29 PM

Page 1

Item ID: D350-607-445

Accept

Revision ID:

Item Name: Heli-Utility-Basket

Setup Start

Stop

Start Date: 4/11/2011 Start Qty: 1.00

Required Date: 4/22/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-04-04

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-445 CHG002

Sularto

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Cull/4/15

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sularto

ft

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 67919

Monday, April 04, 2011 3:56:29 PM



Page 2

Item ID: D350-607-445

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket

Start Date: 4/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-445

11/4/2011

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

UMF
11-04-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, April 04, 2011 3:56:27 PM

Page 1

Work Order ID: 67919

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket



Start Date: 4/11/2011

Required Date: 4/22/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-15 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC IPP Rev:C as per ecn
10-596 DD 10.08.26 verf by:EC IPP Rev:D 11.02.09 add to install
label DD verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D350-607-411 	CH7401	Manufactured	No			110	Each	0.0000	1	1			
Quick Release Basket Mounting Installation													
8 D3911-041 		Manufactured	No			110	Each	5.0000	1	1			
Basket Installation Stud Assembly, Lower													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st507		5							
				66033		5			66987				
8 D3911-043 		Manufactured	No			110	Each	6.0000	1	1			
Aft Eyebolt Receiver Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st507		6			66033				
				66181		2			1				
				67006		4			66181				
8 D3912-041 		Manufactured	No			110	Each	4.0000	1	1			
Eyebolt Receiver Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st507		4			68713				
				66996		4			11/04/19				
8 D4032-041 		Manufactured	No			110	Each	0.0000	1	1			
Short Basket Assembly (350)													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st507		4			67920				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, April 04, 2011 3:56:27 PM

Work Order ID: 67919

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 4/11/2011

Required Date: 4/22/2011

Start Qty: 1.00

Required Qty: 1.00

D4085-1

Manufactured

No

110

Each

8.0000

1

1

✓



Placard, Instructions



JB

Location

Loc Qty

Loc Code

ST112

8

66471

8

66471

AN4-13A

Purchased

No

110

Each

296.0000

6

6

✓



Bolt



117313

JB

Location

Loc Qty

Loc Code

ST357

296

117094

296

MS21042L4

Purchased

No

110

Each

3,160.000

6

6

✓



Nut



JB

Location

Loc Qty

Loc Code

ST300

3160

116188

1160

116823

2000

116188

NAS1149F0432P

Purchased

No

110

Each

0.0000

12

12

✓



Washer



117291 JB 117291

11/04/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

ICA-D350-607

Page 54 of 56

25.19.4 D350-607-441/-443/-445/-447 HELI-UTILITY-BASKET™

QTY -441	QTY -443	(QTY) -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X- TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		(1) installer			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

25-00-00

Revision: 3

